

See
"Weld Detail"

P. Thickness

Mast Arm

HS bolts (galvanized) equally spaced. See table for other details.

P. Thickness

Mast Arm

Pipe D-51mm see note: 1, 3

25 x 7 Backing ring.

Elevation"

For welding details not

shown see "Post Base

PLANS APPROVAL DATE

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To get to the California web site, go to: http://www.dot.ca.gov

To accompany plans dated.

MAST ARM END DETAIL

SHOP SPLICE

(For "Single Post Type" only)

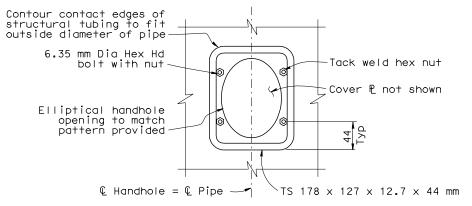
Grind edges smooth according to AWS D1.1, Section 5.15.4.3

Post wall

3 mm Neoprene gasket cemented cover P

tack weld hex nut inside, total 4

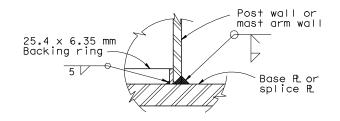
<u>PLAN</u>



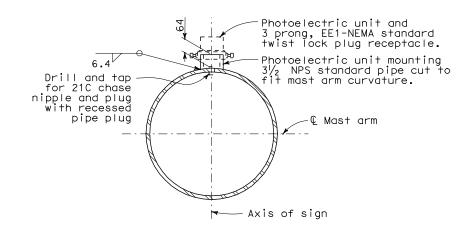
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ELEVATION

DETAILS OF LOWER HANDHOLE & COVER



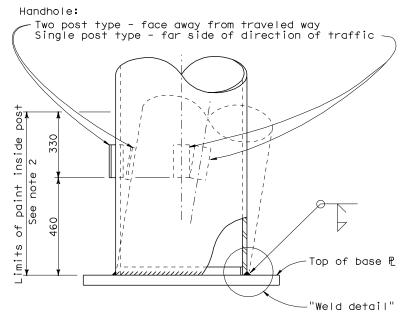
WELD DETAIL



FIELD SPLICE

PHOTOELECTRIC UNIT DETAILS

(See "Layout" sheet for location when required)



POST BASE ELEVATION

(For base P details see "Basic Plate and Anchorage Detail" sheet)

SECTION H-H

FIELD SPLICE TABLE

Pipe Dia NPS	POD (mm)	P Thickness (mm)	BC Dia (mm)	HS Bolts
20	686	35	610	22-M24×3
24	788	38	711	26-M24×3
30	940	41.3	864	34-M24×3

NOT

Bolt pattern to be

symmetrical about

this axis

Design based on capacity of standard pipe.

NOTES

- Place single thin bead of silicone caulking compound around hole prior to bolting. Caulking not to interfere with friction between plates in bolted area.
- 2. Prime and paint post interior from base \ensuremath{R} to 150 mm above lower handhole unless post is galvanized.
- 3. "D" is inside diameter of post pipe.
- 4. Field splice diameters marked "*" may be increased 51 mm to facilitate bolting.

NPS = Nominal Pipe Size.

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGNS-TUBULAR STRUCTURAL FRAME DETAILS No. 2

NO SCALE

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN

RSP S34 DATED JANUARY 24, 2005 SUPERSEDES STANDARD PLAN S34 DATED JULY 1, 2004-PAGE 336 OF THE STANDARD PLANS BOOK DATED JULY 2004.

REVISED STANDARD PLAN RSP S34